

Date: Tuesday, 12/5/2006 8:19:27 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER SPACER		
Job Number	: 29809					
Estimate Number	: 11865					
P.O. Number	: N/A		Part Number	: D23971		
This Issue	: 12/5/2006 S.O. No. : N/A		Drawing Number	: D2397 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: 29445		Material	: N/A		
Written By			Due Date	: 12/23/2006 Qty: 20 Um: Each		
Checked & Approved By						
Comment	: Est. A9812.15 New Issue DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2397	Cushion
		Comment: Qty.: 0.0675 sf(s)/Unit Total : 1.3499 sf(s) D2397 1/16" NEOPRENE BATCH: M16919 MF - 06-12-20
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200 MF. 06-12-20 (20)
3.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP 06/12/20 (20)
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: STY2 Ad/12/21 (20)
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		Comment: FINAL INSPECTION/W/O RELEASE 06/12/20 (20)

Job Completion



U 06/12/22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 26/10/22
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART



DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>MM</i>	DRAWING NO. D2397
DATE 98.12.03		REV. C SHEET 1 OF 1
		TITLE RUBBER CUSHION
		SCALE 2:3

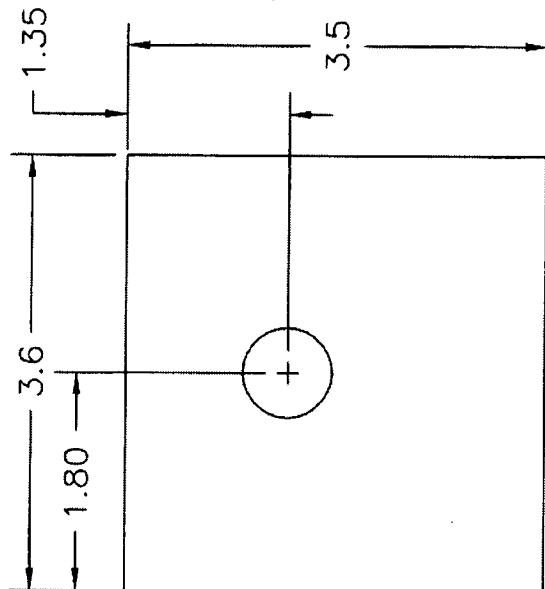
RELEASED
98.12.14 KE

SUPERSEDED BY

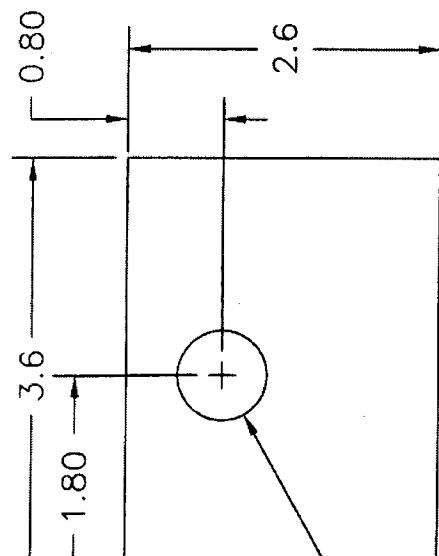
UNDER REVIEW

01.03.05 CP
DESIGN OK, BUT CHECK
WITH JTB BEFORE
MANUFACTURE

CP 09.11.05

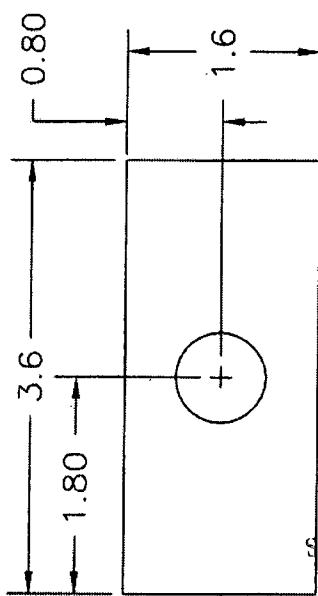


D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199

Ø0.75
(TYP)



D2397-3
CUT USING DT8199

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29809

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED